

ENPULSION
NANO

For **15 years**, FOTEC has followed a **technology push from ESA** developing a FEEP propulsion technology for a precise orbit control of scientific satellites in formation flight. This very mature and worldwide unique technology is meeting a **strong need in an emerging market of satellite constellations** (hundreds of small satellites performing a task together). ENPULSION has been founded as a Spin-Out together with FOTEC to meet this market demand by preparing to **scale the production of this thruster to several hundred units per year**.



FLIGHT HERITAGE

The *ENPULSION NANO* was successfully verified in orbit in early 2018, performing independently confirmed orbit changes. 37 propulsion units have been launched on various spacecraft by mid 2020.



DYNAMIC PRECISE THRUST CONTROL

The thrust can be controlled through the electrode voltages, providing excellent controllability over the full thrust range and a low thrust noise.



MATURE TECHNOLOGY

The *ENPULSION NANO* is a mature technology, developed under ESA contracts for 15 years. In this time more than 100 emitter have been tested and an ongoing lifetime test has demonstrated more than 20,000 h of firing without degradation of the emitter performance.



CONTROLLABLE SPECIFIC IMPULSE UP TO 6,000 S

Due to the efficient ionization process, which allows the capacity to ionize up to 60% of the evaporated indium atoms, the *ENPULSION NANO* can provide a higher specific impulse than any other ion propulsion system currently on the market.



SAFE AND INERT SYSTEM COMPLIANT DURING LAUNCH

The *ENPULSION NANO* contains no moving parts and the propellant is in its solid state at room temperature. Avoiding any liquid and reactive propellants as well as pressurized tanks significantly simplifies handling, integration and launch procedures.



REDUNDANT NEUTRALIZER CATHODES

As the *ENPULSION NANO* expels an ion current of up to 4 mA, the module needs means to prevent spacecraft charging. This is achieved by the use of two cold-redundant electron sources acting as neutralizers. Once electrons have left the neutralizer, they will be pulled towards the positive potential of the ion plume. The PPU is able to measure and control this charge balancing electron current.



COMPACT BUILDING BLOCKS

The *ENPULSION NANO* is used as a compact pre-qualified building block in order to provide custom solutions at a commodity price and ultra-short lead times. Although building blocks are completely self-contained propulsion systems, the whole cluster can be operated as a single plug-and-play unit.

PROPERTIES AND PERFORMANCE

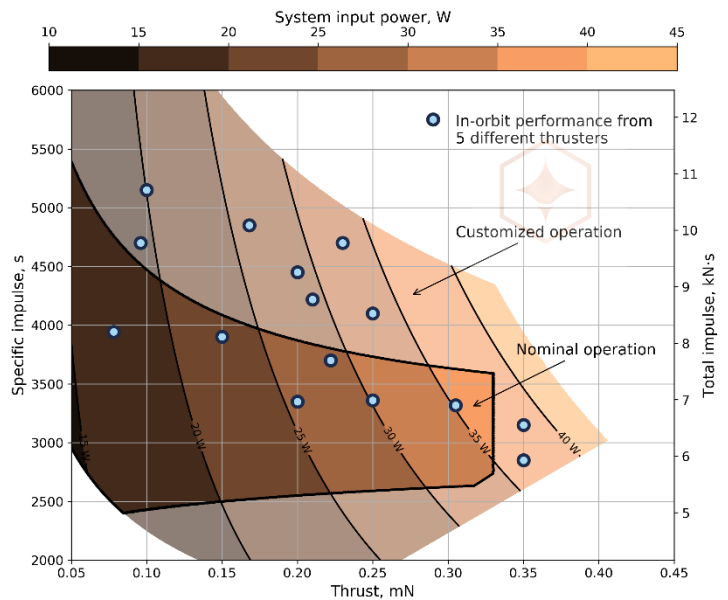
While the required power to operate the *ENPULSION NANO* starts at around 10 W, at higher thrust levels one can choose between high thrust and high specific impulse operation. The *ENPULSION NANO* can operate at an I_{sp} range of 2,000 to 6,000 s.

At any given thrust point, higher I_{sp} operation will increase the total impulse, while it will also increase the power demand. The thruster can be operated along the full dynamic range throughout the

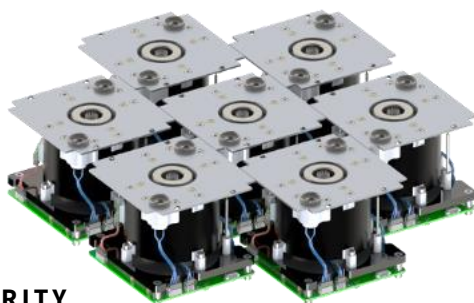
mission. This means that high I_{sp} and low I_{sp} maneuvers can be included in a mission planning, as well as high-thrust orbit maneuver and low-thrust precision control maneuvers. The firmware of the *ENPULSION NANO* has been optimized with lessons learnt from in-orbit verification.

DYNAMIC THRUST RANGE	10 TO 350 μ N
NOMINAL THRUST	330 μ N
SPECIFIC IMPULSE	2,000 TO 6,000 s
PROPELLANT MASS	220 g \pm 5%
TOTAL IMPULSE	> 5,000 Ns
POWER AT NOMINAL THRUST	40 W INCL. NEUTRALIZER
OUTSIDE DIMENSIONS	100.0* x 100.0* x 82.5 mm
MASS (DRY / WET)	680 / 900 g
TOTAL SYSTEM POWER	8 – 40 W
HOT STANDBY POWER	3.5 W
COMMAND INTERFACE	RS422/RS485
TEMPERATURE ENVELOPE (NON-OPERATIONAL)	-40 TO 105°C
TEMPERATURE ENVELOPE (OPERATIONAL)	-20 TO 40 °C
SUPPLY VOLTAGE	12 V, 28 V, OTHER VOLTAGES UPON REQUEST

*) can be customized



Depending on available power, the user can choose from any operational point - data shown corresponds to 12 V configuration



MODULARITY

The *ENPULSION NANO* can be clustered in order to **meet any specific mission need**. As we are using a number of pre-qualified modules (building blocks), this customization can be done **without increasing the cost or lead times of the thruster**.



Number of Modules	1	2	3	4	5	6	7
Total Impulse	> 5 000 Ns	>10 000 Ns	> 15 000 Ns	>20 000 Ns	>25 000 Ns	> 30 000 Ns	>35 000 Ns
System Mass (wet)	1 kg	2* kg	3* kg	4* kg	5* kg	6* kg	7* kg
System volume	0.8 dm ³	1.6 dm ³	2.4 dm ³	3.2 dm ³	4 dm ³	4.8 dm ³	5.6 dm ³

*Additional mass for brackets of housing might be necessary depending on the accommodation of the thruster modules on the spacecraft

		Δv [m/s]						
		2204	2540	3404	4103			
Spacecraft Mass [kg]	3	1442	2540	3404	4103			
	5	773	1442	2026	2540	2996	3404	3771
	10	528	1007	1442	1839	2204	2540	2850
	15	401	773	1119	1442	1743	2026	2291
	20	271	528	773	1007	1229	1442	1645
	30	204	401	591	773	949	1119	1283
	40	164	323	478	628	773	915	1052
	50	118	233	346	456	564	670	773
	100	83	164	244	323	401	478	553
	150	55	110	164	218	271	323	375
200	42	83	124	164	204	244	284	